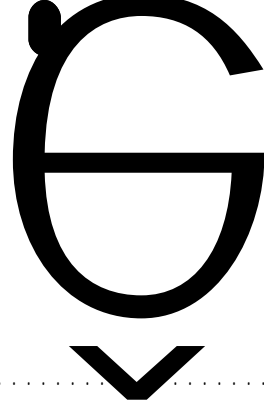
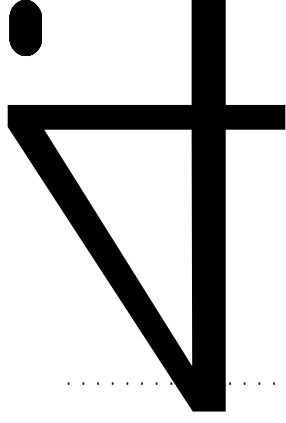
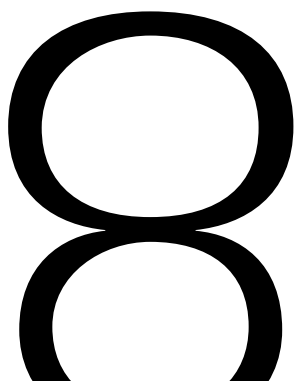


GUIDE



.....	1
.....	1
.....	1
.....	2
.....	2
.....	2
.....	2
.....	4
.....	4
GDHF - GY02	4
.....	5
.....	5
.....	6
.....	7
.....	7
.....	9



GDHF - GY02

100 Years

X - GY02

GDHF - GY02

GDHF - GY02

LED



CPU,

IO

" " o



GDHF - GY02

PLC

GDHF - GY02

PLC

GDHF - GY02

J14

GDHF - GY02

- HF 650
- HF 630

GDHF - GY02

!

10

GDHF - GY02

J14

GDHF - GY02

GDHF - GY02

- GDHF - GY02

- GDHF - GY02

EMC

GDHF - GY02

-
-

10

	DI 17- PW	17	
	DI 18- PW	18	
	DI 19- PW	19	
	DI 20- PW	20	
	DI 21- PW	21	
	DI 22- PW	22	
	DI 23- PW	23	
	DO6A- DO6C	6	AC 250V, 3AC, COS =0.4 DC 30V, 1A
	DO7A- DO7C	7	
	DO8A- DO8C	8	

PW 24V ;

24V

24V;

COM

COM

			0	
P27. 00			1	0
			2	
P27. 01	I D		0	CEM ₁₀
			1	0
P27. 02	DI_1		0	
			1	
			2	
			3	2
			4	3
			5	4
			6	5
			7	
			8	
			9	
			10	
			11	
			12	110%
			13	100%
			14	90%

P27. 34	DI _7_		0
P27. 35	DI _8_		0
P27. 36	DI _9_		0
P27. 37	DI _10_		0
P27. 38	DI _11_		0
P27. 39	DI _12_		0
P27. 40	DI _13_		0
P27. 41	DI _14_		0
P27. 42	DI _15_		0
P27. 43	DI _16_		0
P27. 44	DI _17_		0
P27. 45	DI _18_		0
P27. 46	DI _19_		0
P27. 47	DI _20_		0
P27. 48	DI _21_		0
P27. 49	DI _22_		0
P27. 50	DI _23_		0
P27. 51	110%_	110%	

0

P27. 60	90%_	90%
P27. 61	50%_	50%
P27. 62	50%_	50%
P27. 63	25%_	25%
P27. 64	25%_	25%
P27. 65		

2.

P08. 00 3 MODBUS

P08. 10 5 MODBUS

Vx. xxMT

AI _1

OVDC- 10VDC

P05. 00 AI _1 1 0-10V

P12. 2 - P12. 6 1-5 5

1-5 DI

Hz

Vx. xxMT

5

1 -

5

Hz

P12. 07

OV ~

10V

0%~ 100%

:

=

*

DI

OEM

1

4. DI DO

P27. 02 P27. 27

DI DO

P27. 28 P27. 50 DI

DI DO

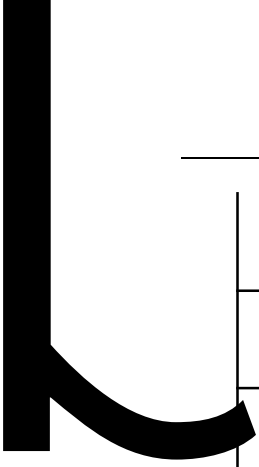
DI	
	1
	1
2	2 ()
3	3 ()
4	4 ()
5	5 ()
	1 1
	1 1
110% (1)	P27. 51 P27. 52
100% (2)	P27. 53 P27. 54
90% (3)	P27. 55 P27. 56

(100%	4)	P27. 58	P27. 57
(90%	5)	P27. 60	P27. 59
(50%	6)	P27. 62	P27. 61
(25%	7)	P27. 64	P27. 63
				2. 5
				0. 5Hz

DO			
90%	/	_	90% 90%

5.

		1	1

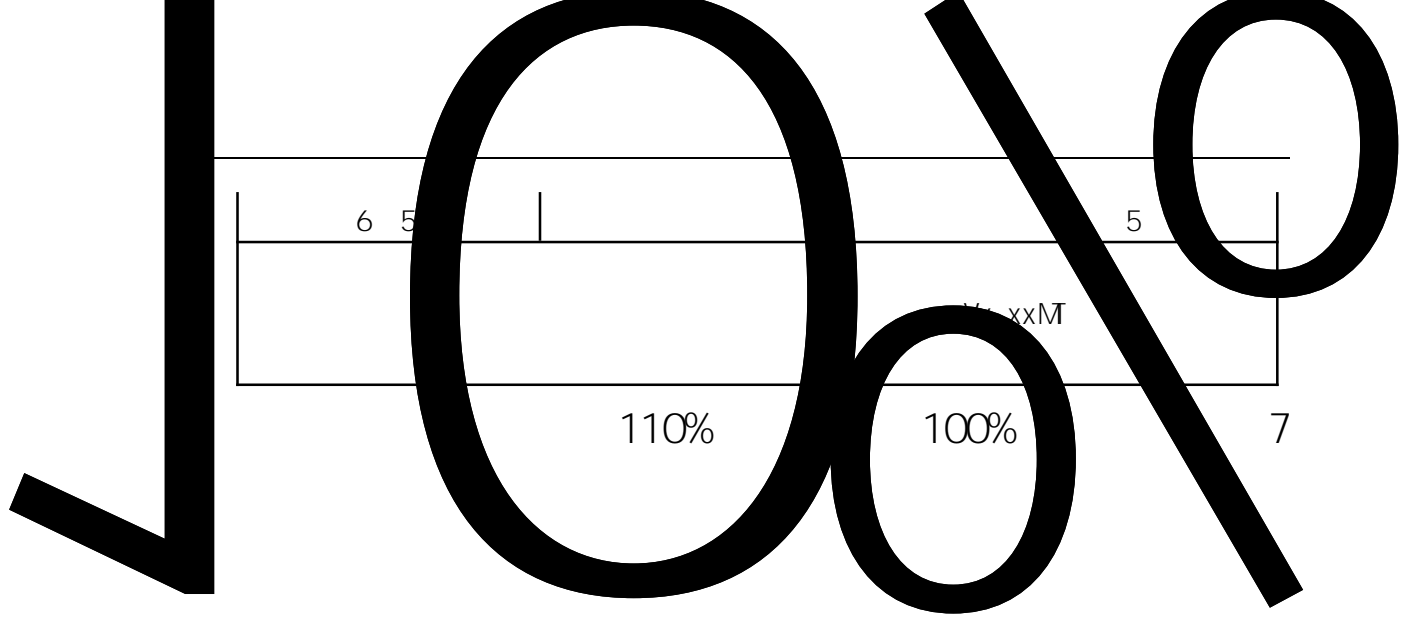


		1	1
110%			P27. 51
1			P27. 52
100%			P27. 53
2			P27. 54
90%			P27. 55
3			P27. 56
100%			P27. 57
4			P27. 58
90%			P27. 59
5			P27. 60
50%			P27. 61
6			P27. 62
25%			P27. 63
7			P27. 64

Å 110% 1 ~ 25%

7 7

n n n 2



110%

1

P27. 51 110%_ 1

P27. 52 **È** 110%_ **██████████** 2 1

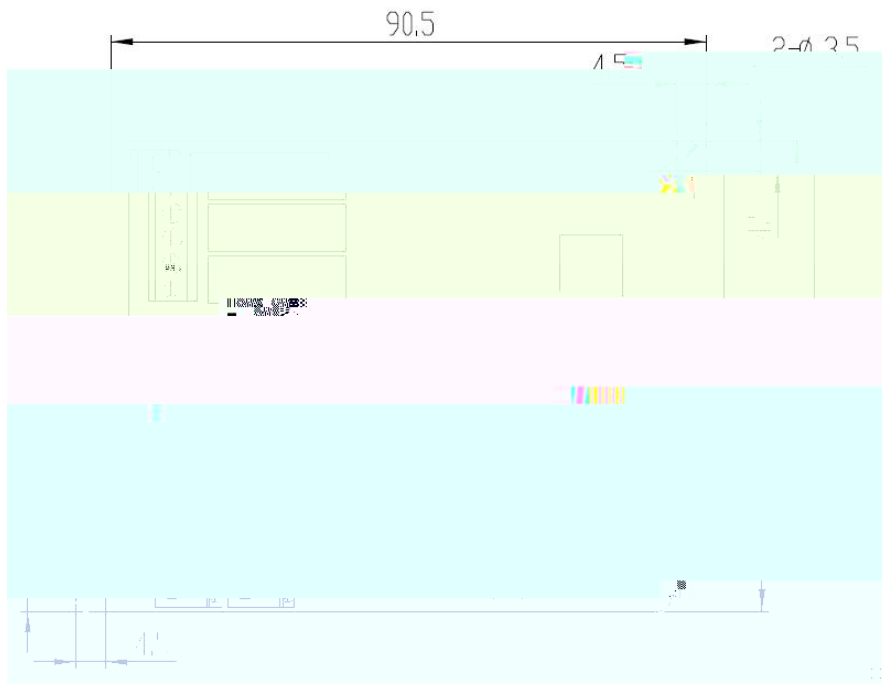
110%

P27. 65

7.

P27. 66

DO



GDHF - GY02

mm

DI

DO

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6

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